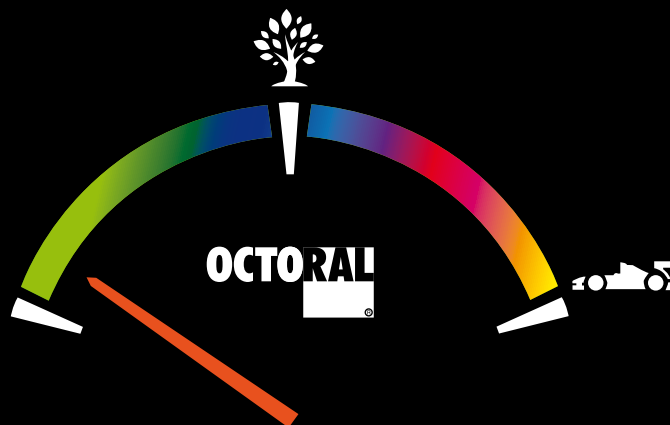


# Octobase Eco Plus System

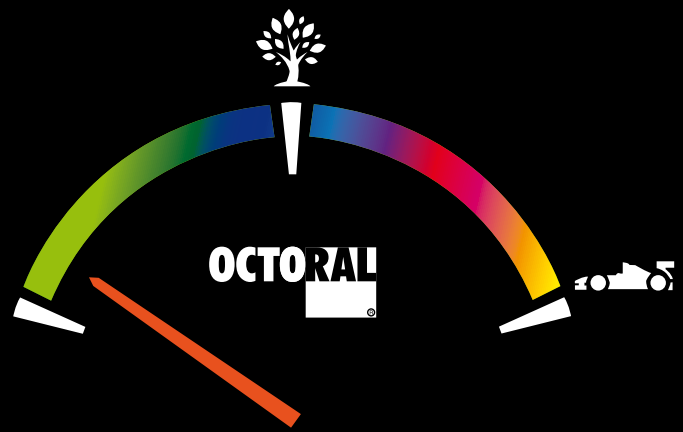


Octoral introduces the Octobase Eco Plus System. A waterbased mixing system that allows you to fine-tune quality, colour precision, speed and application yourself. The system includes 13 new mixing colours, which are highlighted in the overview below.

Solids	
511900001	1L W00 Octobase Eco White
511901001	1L W99 Octobase Eco Transparent White
511902000	0,5L W98 Octobase Eco Oxide Yellow
511903001	1L W97 Octobase Eco Blue
511904001	1L W96 Octobase Eco Maroon
511905001	1L W95 Octobase Eco Bright Blue
511906001	1L W94 Octobase Eco Green
511911001	1L W89 Octobase Eco Deep Black
511912001	1L W88 Octobase Eco Mix Black
511919001	1L W81 Octobase Eco Maroon
511921000	0,5L W79 Octobase Eco Oxide Red
511922000	0,5L W78 Octobase Eco Transparent Bright Red
511924000	0,5L W76 Octobase Eco Blue Green
511926001	1L W74 Octobase Eco Purple Red
511927000	0,5L W73 Octobase Eco Oxide Transparent Yellow
511928000	0,5L W72 Octobase Eco Oxide Transparent Brown
511929001	1L W71 Octobase Eco Violet
511930001	1L W70 Octobase Eco Violet
511934001	1L W66 Octobase Eco Bright Blue
511938001	1L W62 Octobase Eco Red
511940000	0,5L W60 Octobase Eco Leadfree Yellow Orange
511942000	0,5L W58 Octobase Eco Leadfree Yellow
511943000	0,5L W57 Octobase Eco Transparent Yellow Green
511944001	1L W56 Octobase Eco Purple Red
511946001	1L W54 Octobase Eco Blue Green
511948000	0,5L W52 Octobase Eco Transparent Orange
511950001	1L W50 Octobase Eco Deep Black
511951000	0,5L W49 Octobase Eco Transparent Red Brown
511955000	0,5L W45 Octobase Eco Transparent Red
511956000	0,5L W44 Octobase Eco Transparent Medium Red
511957000	0,5L W43 Octobase Eco Transparent Red
511979001	1L W21 Octobase Eco Special Black

Metallic	
511967000	0,5L W33 Octobase Eco Metallic Gold
511975000	0,5L W25 Octobase Eco Metallic Gold
511980001	1L W20 Octobase Eco Metallic
511981001	1L W19 Octobase Eco Metallic Coarse
511982001	1L W18 Octobase Eco Metallic Very Coarse
511983001	1L W17 Octobase Eco Metallic Very Fine
511984001	1L W16 Octobase Eco Metallic Bright
511986001	1L W14 Octobase Eco Metallic Bright
511987001	1L W13 Octobase Eco Metallic Bright NF
511989001	1L W11 Octobase Eco Metallic Coarse
Mica	
511952000	0,5L W48 Octobase Eco Mica Red Fine
511953001	1L W47 Octobase Eco Mica White
511954000	0,5L W46 Octobase Eco Mica Red
511959000	0,5L W41 Octobase Eco Mica White Fine
511960000	0,5L W40 Octobase Eco Mica Red
511961001	1L W39 Octobase Eco Mica Blue
511962000	0,5L W38 Octobase Eco Mica Green
511963000	0,5L W37 Octobase Eco Mica Yellow
511964000	0,5L W36 Octobase Eco Mica Green Blue
511965000	0,5L W35 Octobase Eco Mica Purple
511966000	0,5L W34 Octobase Eco Mica Copper
511976000	0,5L W24 Octobase Eco Mica Blue Fine
511978000	0,5L W22 Octobase Eco Mica White Very Fine
Xirallic	
511969000	0,5L W31 Octobase Eco Xirallic Red
511971000	0,5L W29 Octobase Eco Xirallic White
511972000	0,5L W28 Octobase Eco Xirallic Blue
511973000	0,5L W27 Octobase Eco Xirallic Gold
511974000	0,5L W26 Octobase Eco Xirallic Green
511997000	0,5L W03 Octobase Eco Xirallic Red
511998000	0,5L W02 Octobase Eco Xirallic Blue
Various	
511977000	0,5L W23 Octobase Eco Base Additive
511999001	1L W01 Octobase Eco Flop Additive

# Octobase Eco Plus System



For the daily use of Octobase Eco Plus mixing colours a unique mixing colour cabinet and cupboard have been developed; a heated cabinet and a cupboard. Both the cabinet and the cupboard offer the sprayer optimum ease of use because of an optional extra shelf for stirring primers. The cabinet and the cupboard can be delivered with an EX engine that can be placed in an area with a risk of explosion (Atex).

## Heated cabinet

- 3 Fast and easy set up.
- 3 5 heated shelves.
- 3 Gradual warming unit with built in thermostat. No moving parts and only one electrical connection. Standard delivered with grounded, moulded 2 pin plug.
- 3 For Atex areas: An explosion proof engine (EX engine) and a cable without a plug to be connected locally by a qualified electrician.
- 3 Dimensions (mm) including brand panel: length 1632 x Depth 511 x height 1992.
- 3 Unique option: 3,5L shelf with 6 stirring positions.
- 3 Engine: 220V 50Hz 300W.

## Table

The in height adjustable table has been specially designed for ergonomic use. The table can be adjusted to achieve the stability necessary for accurate weighing. The table also has space for a pc or laptop.



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A green leaf icon with a white vein, positioned to the right of the text.

## Cupboard

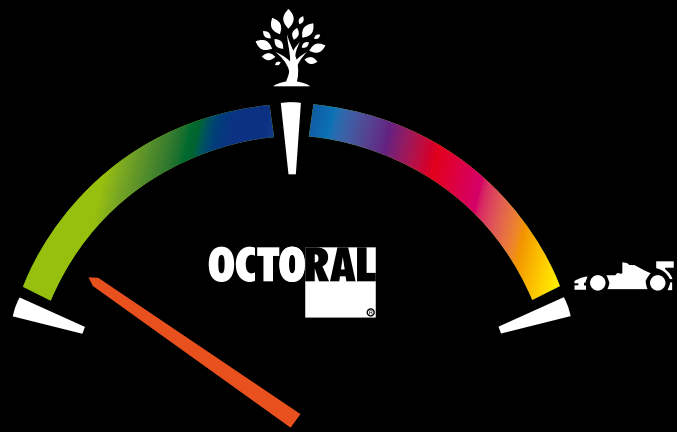
Easy to build "twist and lock" system with 8 opened shelves that can be built within minutes.

- 3 Capacity: 8 pots next to each other per shelf and space for 8 pots behind it.
- 3 Standard delivered with grounded, moulded 2 pins plug.
- 3 For Atex areas: An explosion proof engine (EX engine) and a cable without a plug to be connected locally by a qualified electrician.
- 3 Dimensions (mm) including brand panel: length 1160 x Depth 511 x height 2260.
- 3 Unique option: 3,5L shelf with 5 stirring positions.
- 3 Engine: 220V 50Hz 300W.
- 3 Extra shelf available for the cabinet with 7 shelves.

Description	Code
Heated cabinet	66-081
Heated cabinet (Atex)	66-083
Stirring shelf including stirring mechanism and EX engine for heated cabinet	66-085
Stirring shelf including stirring mechanism and ST engine for heated cabinet	66-087
Cupboard	66-830
Stirring shelf including stirring mechanism and EX engine for cupboard	66-084
Stirring shelf including stirring mechanism and ST engine for cupboard	66-086
Extra shelf for the cupboard with 7 shelves	66-104
Table with drawer	66-836
Electronic scale type Mettler PS7 (till 7,1kg)	66-004/90



# Octobase Eco Plus System and Grey shades

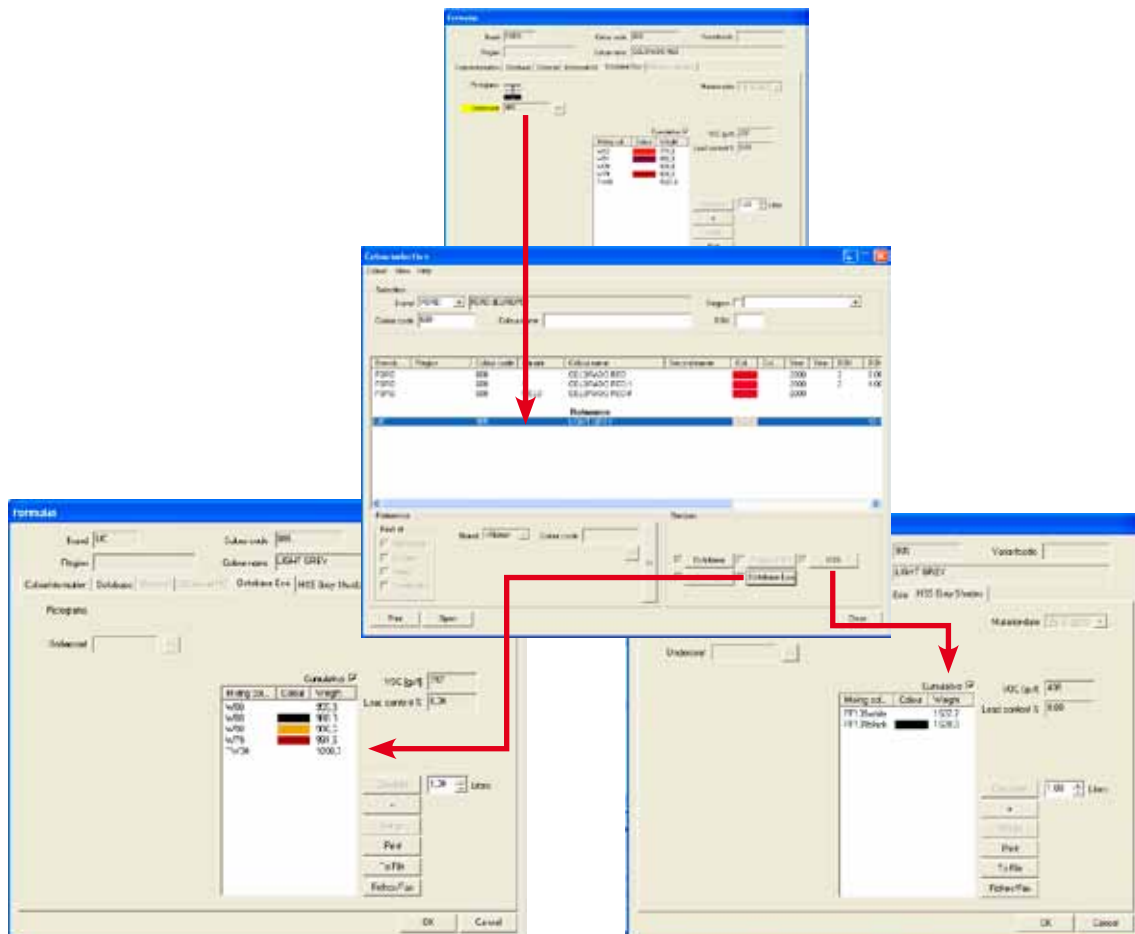


With the introduction of the Octobase Eco Plus System the coverage of the colours and the colour reach improves substantially. The improved coverage has led to the fact that 20% of the formulas that needed an undercoat, don't need an undercoat anymore.

The reduction of coloured undercoats can even go up to 50% with the introduction of grey shades. But the improvement doesn't stop there, the undercoat can also be replaced by using the High Solid Surfacer as a grey shade. You don't need a separate undercoat anymore when you use this method.

The grey shades are mentioned in the colour formulas in COINS and you can choose if you want to use the grey shade as an undercoat with the mixing colours of the Octobase Eco Plus System or with a high solid surfacer as you can see on the image below.

Because you can skip a production step by applying the surfacer in a grey shade it is now even more important to check the colour of the car as soon as it comes into your body shop. There are 6 grey shades available in total, including black and white.



# Octobase Eco Plus System Application

You can choose between two application methods when using the Octobase Eco Plus System. The choice depends on several factors such as temperature, humidity and colour. Below you'll find an overview of when to use which application method.

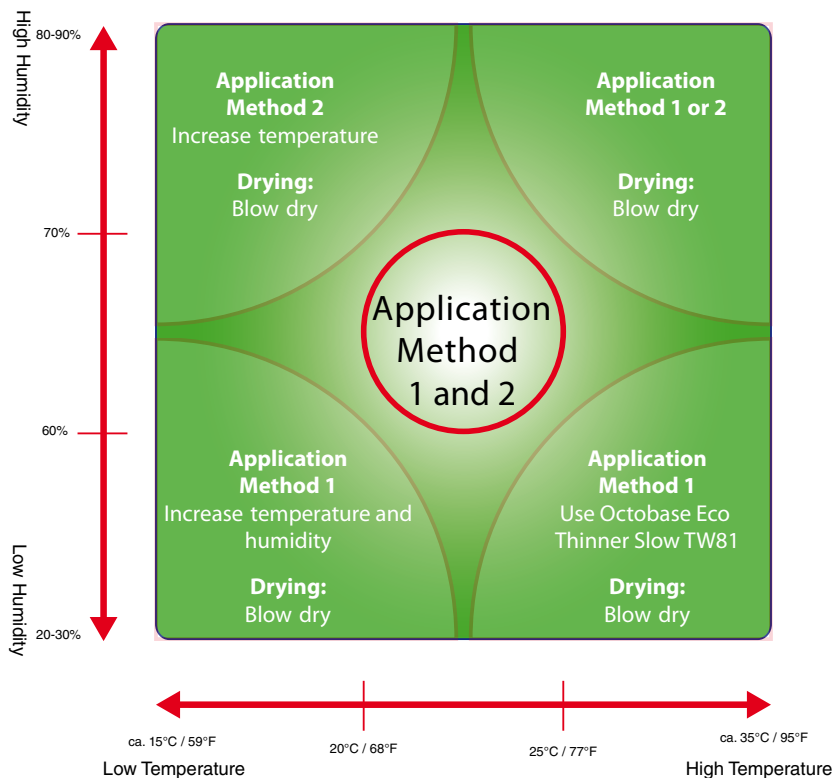
## Application method 1

1. One mist coat (2 Bar / 29 PSI)
2. Blow dry (until matt at 30 - 35°C/85-95°F)
3. Two single wet coats, wet on wet to cover (2 Bar / 29 PSI)
4. Blow dry (until matt at 30 - 35°C/85-95°F)
5. Drop coat (effect colours only) (1 Bar / 14,5 PSI)
6. Blow dry (until matt at 30 - 35°C/85-95°F)

## Application method 2

1. One mist coat (2 Bar / 29 PSI)
2. Blow dry (until matt at 30 - 35°C/85-95°F)
3. First single wet coat (2 Bar / 29 PSI)
4. Blow dry (until matt at 30 - 35°C/85-95°F)
5. Second single wet coat (2 Bar / 29 PSI)
6. Blow dry (until matt at 30 - 35°C/85-95°F)
7. Drop coat (effect colours only) (1 Bar / 14,5 PSI)
8. Blow dry (until matt at 30 - 35°C/85-95°F)

Note: For deep black solid colours application 2 is preferred to achieve the darkest shade.



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