



OCTORAL

PREPARATION



Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



Cleaning

Clean with TD20 Silicone Remover and/or TD80 Octobase Eco Degreaser.



Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

OCTOBASE ECO PLUS SYSTEM: 3-STAGE CANDY EFFECT COLOURS

STEP 1



Application

Apply one of the recommended Grey Shades listed below. If the colour of the primer is not matching the recommended Grey Shade, apply a Octobase Eco Plus System Grey Shade.

PRODUCT	COAT(S)
6133 Grey Shade 1K Primer Aerosol White GS903	1 - 3
6135 Grey Shade 1K Primer Aerosol Light Grey GS905	1 - 3
6137 Grey Shade 1K Primer Aerosol Mid Grey GS907	1 - 3

* For mixing ratios, please refer to the Technical Data Sheet



Dry Time

12 - 20 minutes
(Drying time can vary based on ambient/booth temperature and humidity).



Surface

Scuff or lightly sand the primer if needed.



Flash-off

2 - 3 minutes between coats.
12 - 15 minutes before applying the undercoat colour.

STEP 2



Application

Apply the undercoat colour, including the drop-coat.



Blending

Blend into the adjacent panel or into the blending area.
Ensure that the colour overlaps the primer. Second coat should overlap previous coat.



Flash-off

Until a uniform matt surface.

STEP 3



Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).



Blending

Blend the translucent basecoat over the edge of the undercoat colour.



Dry Time

Until a uniform matt surface
(Drying time can vary based on ambient/booth temperature and humidity).

STEP 4



Application

Apply a recommended Clear Coat suitable for the Octobase Eco Plus System.

RECOMMENDED PRODUCTS



6133 Grey Shade 1K Primer Aerosol White GS903
6135 Grey Shade 1K Primer Aerosol Light Grey GS905
6137 Grey Shade 1K Primer Aerosol Mid Grey GS907
TA855 2K Spot Repair Thinner
TA875 Fade-Out Thinner
MS/HS/HS420 Clear Coats

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