



OCTORAL

PREPARATION



Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



Cleaning

Clean with TD20 Silicone Remover and/or TD80 Octobase Eco Degreaser.



Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

OCTOBASE ECO PLUS SYSTEM: 3-STAGE CANDY EFFECT COLOURS

STEP 1



Note

If the OEM is not sanded through till the bare metal, please proceed with step 2.

If the OEM coated parts are repaired using the PF131 HS Surfacer (Sanding) then we recommend to follow the instructions of the Best Practices for Octobase Eco Plus System: 3-Stage candy effects Colours, Substrate: PF131 HS Surfacer.

If the OEM coated parts are repaired using Grey Shade 1K Primers Aerosol, we recommend to follow the instructions of the Best Practices for Octobase Eco Plus System: 3-Stage candy effects, Substrate: Spot Repair Using Grey Shade 1K Primer Aerosol.

STEP 2



Application

Apply the undercoat colour, including the drop-coat.



Blending

Blend into the adjacent panel or into the blending area. **Ensure that the colour overlaps the primer. Second coat should overlap previous coat.**



Flash-off

Until a uniform matt surface.

STEP 3



Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).



Blending

Blend the translucent basecoat over the edge of the undercoat colour.



Dry Time

Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

STEP 4



Application

Apply a recommended clear coat suitable for the Octobase Eco Plus System.

BLEND ON PANEL REPAIR



Blend into the adjacent panel or into the blending area. **Ensure that the second coat overlaps the previous coat.**

RECOMMENDED PRODUCTS



TA855 2K Spot Repair Thinner
TA875 Fade-Out Thinner
MS/HS/HS420 Clear Coats