



# OCTORAL

## PREPARATION



### Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



### Cleaning

Clean with TD20 Silicone Remover and/or TD80 Octobase Eco Degreaser.



### Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

## OCTOBASE ECO PLUS SYSTEM: 3-STAGE CANDY EFFECT COLOURS

### STEP 1



#### Note

If the OEM is not sanded through till the bare metal, please proceed with step 2.

**If the OEM coated parts are repaired using the PF131 HS Surfacer (Sanding) then we recommend to follow the instructions of the Best Practices for Octobase Eco Plus System: 3-Stage candy effects Colours, Substrate: PF131 HS Surfacer.**

**If the OEM coated parts are repaired using Grey Shade 1K Primers Aerosol, we recommend to follow the instructions of the Best Practices for Octobase Eco Plus System: 3-Stage candy effects, Substrate: Spot Repair Using Grey Shade 1K Primer Aerosol.**

### STEP 3



#### Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).



#### Blending

Blend the translucent basecoat over the edge of the undercoat colour.



#### Dry Time

Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

### STEP 2



#### Application

Apply the undercoat colour, including the drop-coat.



#### Blending

Blend into the adjacent panel or into the blending area. **Ensure that the colour overlaps the primer. Second coat should overlap previous coat.**



#### Flash-off

Until a uniform matt surface.

### STEP 4



#### Application

Apply a recommended clear coat suitable for the Octobase Eco Plus System.

### BLEND ON PANEL REPAIR



Blend into the adjacent panel or into the blending area. **Ensure that the second coat overlaps the previous coat.**

### RECOMMENDED PRODUCTS



TA855 2K Spot Repair Thinner  
TA875 Fade-Out Thinner  
MS/HS/HS420 Clear Coats