

## PREPARATION



### Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



### Cleaning

Clean with TD20 Silicone Remover, TD80 Octobase Eco Degreaser and/or TD25 Antistatic Degreaser.



### Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

## OCTOBASE ECO PLUS SYSTEM: 3-STAGE CANDY EFFECT COLOURS

### STEP 1



#### Application

Apply one of the recommended products\* listed below in the recommended Grey Shade:

| PRODUCT                                  | COAT(S) |
|--|---------|
| PA65 1K Plastic Primer                   | 1       |
| PH254 High Production Non-Sanding Primer | 1       |

\* For mixing ratios, please refer to the Technical Data Sheet



#### Blending

Blend into the adjacent panel with our recommended Grey Shade for a perfect colour match.



#### Flash-off

12 - 15 minutes.

### STEP 2



#### Application

Apply the undercoat colour, including the drop-coat.



#### Blending

Blend into the adjacent panel or into the blending area. **Ensure that the colour overlaps the primer. Second coat should overlap previous coat.**



#### Flash-off

Until a uniform matt surface.

### STEP 3



#### Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).



#### Blending

Blend the translucent basecoat over the edge of the undercoat colour.



#### Dry Time

Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

### STEP 4



#### Application

Apply a recommended clear coat suitable for the Octobase Eco Plus System.

### BLEND ON PANEL REPAIR



When the repair is done on a panel where blending is required, the edge of the PH254 High Production Non-Sanding Primer in the recommended Grey Shade should be melted in with TA855 2K Spot Repair Thinner and/or TA875 Fade-Out Thinner.

### RECOMMENDED PRODUCTS



PH254 High Production Non-Sanding Primer  
PA65 1K Plastic Primer  
TA855 2K Spot Repair Thinner  
TA875 Fade-Out Thinner  
MS/HS/HS420 Clear Coats