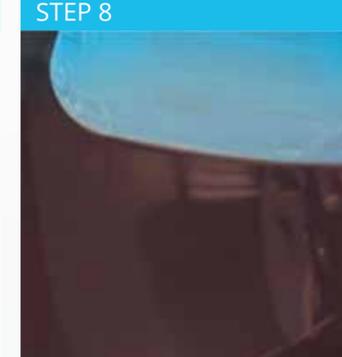


SMART SPOT REPAIR & IDENTIFICATION

<p>STEP 1</p> 	<p>PREPARATION</p> <ul style="list-style-type: none"> Inspect small damage area. Degrease and clean. Cleaning: <ul style="list-style-type: none"> Air blow. 	<p>STEP 2</p> 	<p>COLOUR CHECK</p> <ul style="list-style-type: none"> Option 1: Use the Valspar Spectrophotometer. Option 2: Check for identification plate colour code. Refer to Valspar Color Box. Check for the best match. Mix the formulation in the required quality and quantity.
<p>STEP 3</p> 	<p>MASK & SAND</p> <ul style="list-style-type: none"> For small repairs, use also small tools like sanders - as this will keep the repair small. Sanding with P180-P240-P320. Blending area P1000 or P2000 Trizact or equivalent. Clean, degrease and tack rag once more before masking. 	<p>STEP 4</p> 	<p>SURFACER APPLICATION</p> <ul style="list-style-type: none"> Apply 2-3 coats of surfacer: <ul style="list-style-type: none"> Aerosol or Spray gun. Drying: <ul style="list-style-type: none"> Infra Red or Force drying at 60°C/140°F.
<p>STEP 5</p> 	<p>SANDING</p> <ul style="list-style-type: none"> Final sand the surfacer with P400 or P500. Final degreasing and cleaning before basecoat application. Cleaning: <ul style="list-style-type: none"> Air blow and tack rag. 	<p>STEP 6</p> 	<p>BASECOAT APPLICATION</p> <ul style="list-style-type: none"> Use a small spray gun to keep the repairs small, use 1-1.5 bar air pressure. Apply the basecoat. Dry the basecoat sufficiently. Apply the final coat at 1 bar, dropcoat to avoid mottling and for colour match. After final flash off tack rag carefully.
<p>STEP 7</p> 	<p>CLEAR COAT APPLICATION</p> <ul style="list-style-type: none"> Use a small spray gun to keep the repairs small, use 1-1.5 bar air pressure. Apply 2 overlapping coats with flash off. <p>FADE-OUT CLEAR COAT</p> <ul style="list-style-type: none"> Over reduce the clear with 100% spot repair thinner and extend the area. Once more over reducing can be done for very smooth repairs (no orange peel). Or use the aerosol Octoral TA875 Fade-Out Thinner. 	<p>STEP 8</p> 	<p>DRYING</p> <ul style="list-style-type: none"> Infra Red drying has the preference as that is the most economical and fastest way or Force drying at 60°C/140°F.
<p>STEP 9</p> 	<p>POLISHING</p> <ul style="list-style-type: none"> Polish the fade out area with a fine polish. If the blend was done in P1000: <ul style="list-style-type: none"> Sanding with P2000. P3000 can be done if needed. Use a small polishing machine with max 1500 rpm. Polish from the outside in. 	<p>STEP 10</p> 	<p>FINISH</p> <ul style="list-style-type: none"> Hand over vehicle to happy & satisfied customer.